### Rockwell Automation

# 1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP (200-240V), (380-480V), (500-600V)

**ATTENTION:** Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

Significance of Level Numbers	Level 1 - Major Assemblies Recommended stocking locations include large users and OEM's, distributors, and GTS.
	Level 2 - Minor Assemblies Recommended stocking locations include distributors and GTS.
	Level 3 - Discrete Components Recommended stocking locations include GTS.
Installation Instructions	Spare Parts installation instructions are documented in the troubleshooting manuals.

#### Spare Part Catalog Number Description (Example)



<u>BDB</u>



1336 = PLUS, FORCE, IMPACT 1336S = 1336 PLUS 1336F = 1336 PLUS II 1336T = 1336 FORCE 1336E = 1336 IMPACT 1336R = 1336 REGEN Spare Part Type

Common Spare Rev Part Delineator

#### General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).

2) Tecnical Support will provide the part number that needs to be ordered, PROVIDED:

a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.

- b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
- c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
- 3) Place parts order through your local RA Distributor.

4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team) to process and/or expedite your parts order. The CS representative will provide P & A.

**IMPORTANT NOTES:** Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

#### Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact: A-B Standard Drives Technical Support Phone: 262 512 8176

## Spare Parts - 230V PLUS PLUS IL FORCE & IMPACT Drives

		1			1			n –								
				<u>`</u> А		Frame B			Frame C			Frame D			Frame E	
	Catalog Number	Description	T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone / (CB) = Common Bus No Designator = Applies to all drives X = not applicable	.5-10 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP
	1336-L-SP16A	Inductor, 1336STEF, 230V, 75 HP												1		
	1336-L-SP17A	Inductor, 1336STEF, 230V, 100 - 125 HP													1	1
		Mounting Feet (1 pair)														
	1336-FEET-SP1A	Kit, Mounting Feet, 1336ST	EF, Frame B (There is no 240V-A4 frame)		1	1	1									
	1336-FEET-SP2A	Kit, Mounting Feet, 1336ST	EF, Frame C					1	1	1						
	1336-FEET-SP3A	Kit, Mounting Feet, 1336ST									1	1	1			
	1336-FEET-SP4A	Kit, Mounting Feet, 1336ST												1	1	1
	1336-FEET-SP7A	Kit, Mounting Feet, 1336ST	EF, Frame A1 (AQF05 - AQF10)	1												
	1336-FEET-SP8A	Kit, Mounting Feet, 1336ST	EF, Frame A2 (AQF15 - AQF20)	1												
	1336-FEET-SP5A	Kit, Mounting Feet, 1336ST	EF, Frame A3 (AQF30 - AQF50)	1												
	1336-FEET-SP6A		EF, Frame A4 (AQF75 only)	1												
		Input MOVs - Stand Alone T.G. Symbol -> MOV1	Only		•	•				•						
	1336-MOV-SP1A	MOV, 1336STEF, 230V, 40	- 60 HP		1			1			1	1	1		<u>г</u>	
	1336-MOV-SP3A	MOV, 1336STEF, 230V, 75												1	1	1
		Resistors T.G. Symbol -> R20 - R22				1	1		1	1		J	1			
	1336-R2-SP2A	Resistor, Precharge (CB), 7									1					
	1336-R2-SP1A		336STEF, 230V, 50 - 60 HP									1	1			
	1336-RLOAD-SP2A	Resistor, Load, 1336STEF,	230V, 7.5 - 30 HP		1	1	1	1	1	1						
	1336-RLOAD-SP3A	Resistor, Load, 1336STEF,	230V, 40 - 50 HP								1	1				
	1336-RLOAD-SP4A	Resistor, Load, 1336STEF,											2			
	1336-RLOAD-SP5B	Resistor, Load, 1336STEF,	230V, 75 - 125 HP											1	1	1
		Miscellaneous 1/4 turn Standoffs, Screw														
	1336-STDOFF-SP1A	Kit, 1/4-Turn Standoff, (10	Pcs.), 1336STEFR, used w/Gate Driver Bds					2	2	2	2	2	2			
		Screw Kits														
	1336-SCREW-SP3A	Kit, Screw, (25 Pcs) M4 x 0														
	1336-SCREW-SP4A	Kit, Screw, (25 Pcs) M5 x 0														
	1336-SCREW-SP5A	Kit, Screw, (25 Pcs) M5 x 0														
9 3	1336-SCREW-SP6A	Kit, Screw, (25 Pcs) M6 x 1	.0 x 12 mm, 1336STEF													
Level 3		Cables								-						
Ľ	1336-RCBL-SP1B	Kit, Ribbon Cable w/ Ferrite Thermistors T.G. Symbol -> ST or NTC	Clamp, 1336STE, Frame A-E	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336-TR-SP1A	Kit, Thermistor, 1336STEF			1	4	4	1			1			1	,	[]
	1336-TR-SP2A			┥╟───			1	<del>  .</del>		<u> </u> .					┝───┦	<u> </u>
_		Kit, Thermistor, 1336STEF,		┥╟───				1	1	1					ļļ	<u> </u>
	1336-TR-SP3A	Kit, Thermistor, 1336STEF									1	1	1			L
	1336-TR-SP4A	Kit, Thermistor, 1336STEF	Frame E			1								1	1	1
		Transformers (Stand Alor T.G. Symbol -> T1	e Only)		-			-			-	·			·	·
	1336-T-SP1A	XFER, 1336STEF, 230V, 4	0 - 60 HP								1	1	1			
	1336-T-SP3A	XFER, 1336STEF, 230V, 7		┥╟───	1	1	1	1		1	1	1	1	1	1	1