6.4 Input/output terminals of the control board

6.4.1 Permanently-connected input terminals

Terminal		Function	Description				
Drive A	Drive B						
663		Pulse enable, module-specific	The inverter is enabled (motor control), if the enable voltage is available at the following terminals:				
VAG	21 /		 Terminal 63 (pulse enable, group-specific, at the NE and monitoring module) 				
X431.4			 Terminal 64 (controller enable, group-specific, at the NE or monitoring module) 				
			3. Terminal 48 (contactor control, at the NE module)				
			4. Terminal 663 (pulse enable, board-specific)				
			5. Terminal 65.x (controller enable, axis-specific)				
			If terminal 663 is opened while the motor is rotating, the inverter is immediately (< 1 ms) inhibited, and the motors connected to this module coast down in a no-current condition.				
			If the module is enabled using terminal 663, then the enable oper- ation takes approx. 20 ms.				
65.A	65.B	Axis-specific controller	The controller enable is dependent on the following enable signals:				
X451.5	X452.5	enable	 Terminal 63 (pulse enable, group-specific, at the NE and monitoring module) 				
			 Terminal 64 (controller enable, group-specific, at the NE or monitoring module) 				
			3. Terminal 663 (pulse enable, board-specific)				
			4. Terminal 65.x (controller enable, axis-specific)				
			5. RFG, fault drive x (internal enable signal)				
			6. PROFIBUS enable signals				
			If the associated terminal 65.x is opened while the motor is rotat- ing, then the drive brakes along the ramp-function generator ramp.				
			If the n _{min} threshold (P1403) is exceeded (as absolute value), or after the pulse cancellation timer has expired (P1404), the inverter is inhibited (pulses canceled), and the motor is shutdown without any overshoot.				
Note: • x:		Space retainer f	or drive A or B				
			which are required to operate the drive, these can be determined efer to Chapter 4.5).				

Table 6-43 Permanently-connected input terminals

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6.4 Input/output terminals of the control board

6.4.2 Freely-parameterizable digital input terminals

Description	There are 4 freely parameterizable input terminals for every axis. A terminal is parameterized by entering the appropriate required func- tion number into the assigned parameter.
	Which function numbers are available?> Refer to Chapter 6.4.3
	Note
	 Rules when assigning input terminals a multiple number of times The terminals are evaluated in the following sequence: I0.x - I1.x - I2.x - I3.x - I4 - I5 I11 If a function is assigned a multiple number of times to an input terminal, influence is only possible using the "last" terminal assigned this particular function.
	 Rule regarding hardware terminal and PROFIBUS signal The hardware terminal has priority over the PROFIBUS signal, this means that a signal via a terminal always has priority over the "same" PROFIBUS signal.

Notice

The terminals may only be parameterized when the drive pulses are canceled.

If terminal functions are activated, however, are not connected-up, then the "0" signal is effective.

Overview of the	There is the following assignment between terminals, drives and pa-
terminals and	rameters:
parameters	

Terminal				Parameter						
Drive A		Drive B		No.	Name	Min.	Standard	Max.	Unit	Ef- fec- tive
10.A	X451.7	10.B	X452.7	0660	Function, input terminal I0.x	0	0 (SRM, SLM) 35 (ARM)	82	-	im- medi- ately
l1.A	X451.8	l1.B	X452.8	0661	Function, input terminal I1.x	0	0 (SRM, SLM) 7 (ARM)	82	-	im- medi- ately

	Terminal				Parameter					
Drive A		Drive B		No.	Name	Min.	Standard	Max.	Unit	Ef- fec- tive
12.A	X451.9	I2.B	X452.9	0662	Function, input terminal I2.x	0	3	82	-	im- medi- ately
13.A	X451.10	I3.B	X452.10	0663	Function, input terminal I3.x	0	4	82	-	im- medi- ately
-	-	-	-		Each input termin parameters.	al can l	be assigned a fu	nction ι	using th	nese
					The function number from the list of input signals is entered (refer to Chapter 6.4.3).					
					Note:					
					The status of the input terminals is displayed in P0678 for diagnostic purposes (refer to Chapter 4.5).					

Table 6-44	Overview of the freely-parameterizable input terminals, continued
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6.4.3 List of input signals

Reader's note

The drive receives the input signals, listed in the Tables 6-45 and 6-46 either from an input terminal or as control bit from PROFIBUS-DP. All of the input signals can be found under the index entry "Input signal...".

The following must be specified for each signal:

- Fct. No.: The function number is required to parameterize the input terminal via the display and operator control unit.
- Operating mode (P0700): This specifies in which operating mode the signal is available (x: Available, -: Not available).

n-set:	"Speed/torque setpoint" mode
pos:	"Positioning" mode

 PROFIBUS bit: The bit name is required to control the signal via PROFIBUS-DP (refer to Chapter 5.6.1).
 Example: STW1.4 --> that means control word 1, bit 4

! 611ue diff !

6.4 Input/output terminals of the control board

Table 6-45	Overview of the input signals
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		Oper mo	-	
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Inactive	0	х	х	-
Activate function generator immediately (from SW 11.1)	2	х	-	STW1.11
Reset the fault memory	3	х	х	STW1.7
Open-loop torque controlled mode	4	х	-	STW1.14
Motor data set changeover (from SW 2.4) 1st input/2 ⁰ 2nd input/2 ¹	5 6	x x	-	STW2.9 STW2.10
Ramp-up time zero	7	х	х	STW2.4
Integrator inhibit, speed controller	8	x	х	STW2.6
Parameter set changeover 1st input/2 ⁰ 2nd input/2 ¹ 3rd input/2 ²	9 10 11	x x x	x x x	STW2.0 STW2.1 STW2.2
Fixed speed setpoint (from SW 3.1) 1st input/2 ⁰ 2nd input/2 ¹ 3rd input/2 ² 4th input/2 ³	15 16 17 18	x x x x	- - -	- - - -
First speed setpoint filter off	25	х	х	STW2.3
Suppress fault 608 (from SW 3.1)	26	х	х	STW2.8
Spindle positioning on (from SW 5.1)	28	х	-	STW1.15
ON/OFF 1 (from SW 8.3)	31 (from SW 8.3)	х	х	STW1.0
Operating condition/OFF 2	32 (from SW 4.1)	х	х	STW1.1
Operating condition/OFF 3	33 (from SW 5.1)	х	х	STW1.2
Enable inverter/pulse inhibit	34 (from SW 4.1)	х	х	STW1.3
Ramp-up generator enabled	35	х	-	STW1.4
Selection, parking axis	40	х	х	STW2.7
Activate function generator (edge) (from SW 8.1)	41 (from SW 9.1)	х	-	STW1.8
Activate function generator (edge) (from SW 9.1)	41	-	х	PosStw.15
Opening the holding brake for test purposes (from SW 4.1)	42	х	х	STW1.12

Table 6-45 Overview of the input signals, continued

		Oper mo	-	
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Block selection 1st input/2 ⁰	50	х	х	SatzAnw.0
2nd input/2 ¹	51	х	х	SatzAnw.1
3rd input/2 ² 4th input/2 ³	52 53	X	x	SatzAnw.2 SatzAnw.3
5th input/2 ⁴	53	X X	X X	SatzAnw.4
6th input/2 ⁵	55	x	x	SatzAnw.5
(from SW 10.1) 7th input/2 ⁶	56	х	х	SatzAnw.6
(being prep., from SW 10.1) 8th input/2 ⁷	57	×	x	SatzAnw.7
Operating condition/reject traversing task	58	-	х	STW1.4
Oper. condition/intermediate stop	59	-	x	STW1.5
Activate traversing task (edge)	60	-	x	STW1.6
Incremental jogging (from SW 4.1)	61	-	x	PosStw.5
Jogging 1 ON/jogging 1 OFF	62	-	х	STW1.8
Jogging 2 ON/jogging 2 OFF	63	-	х	STW1.9
Activate teach-in (edge) (from SW 4.1)	64	-	x	PosStw.6
Control requested/no control requested	-	x	x	STW1.10
Start referencing/cancel referencing	65	-	x	STW1.11
External block change (from SW 3.1)	67	-	x	STW1.13
Fixed stop, sensor (from SW 3.3)	68	-	x	PosStw.3
Request passive referencing (from SW 5.1)	69	-	x	STW1.15
Follow-up mode	70	-	x	PosStw.0
Setting the home position	71	-	x	PosStw.1
Activate coupling (from SW 3.3)	72	-	x	PosStw.4
Activate coupling via I0.x (from SW 3.3)	73	-	х	-
Set setpoint, master drive (from SW 4.1)	74	-	х	QStw.0
Invert the angular incremental encoder input (from SW 3.5)	75	-	x	PosStw.7
Reference cams	78	-	x	PosStw.2
Equivalent zero mark	79	х	х	-
Flying measurement/length measurement (from SW 3.1)	80	х	-	_
Plus hardware limit switch (NC contact) (n-set from SW 8.1)	81	x	x	-
Minus hardware limit switch (NC contact) (n-set from SW 8.1)	82	x	х	-
Activate MDI (from SW 7.1)	83	-	х	SatzAnw.15
Activate angular incremental encoder, handwheel (from SW 8.1)	84	-	х	SatzAnw.13
Angular incremental encoder handwheel evaluation, bit 0 (from SW 8.1)	85	-	х	SatzAnw.11
Angular incremental encoder handwheel evaluation, bit 1 (from SW 8.1)	86	-	х	SatzAnw.12

6.4 Input/output terminals of the control board

Table 6-45 Overview of the input signals, continu	Table 6-45	Overview of the input signals, continued
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		Operating mode		
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Ramp-function generator start/ramp-function generator stop	-	х	-	STW1.5
Enable setpoint/inhibit setpoint	-	х	-	STW1.6
Accelerating time zero for controller enable (from SW 3.1)	-	х	-	STW1.13
Motor changed over (from SW 2.4)	-	х	-	STW2.11
Master sign-of-life (from SW 3.1)	-	x	х	STW2.12 STW2.13 STW2.14 STW2.15

Table 6-46 List of input signals

			Operating mode				
	Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit		
Inactive		0	x	x	-		
The input wi	ith this function is switched "inactive".						
The input te	rminal can still be connected-up, but is not ev	aluated.					
Application	:						
During comr commission	missioning (start-up), "disturbing" inputs are fi ed.	rst disabled	, and are	then activ	ated later and		
Activate fur 11.1)	nction generator immediately (from SW	2	x	-	STW1.11		
0	s input signal the function generator can be ac ting mode and thus the "Oscillate" function be						
1 signal Function generator is activated immediately							
0 signal	Function generator is deactivated						
Note:							
Activatin	g the function generator immediately is descri	bed in Cha	oter 6.19.				

Table 6-46 List of input signals, continued

						Operating mode		
Signal name, de	scripti	on			Fct. No.	n-set	pos	PROFIBUS bit
Reset the fault memory					3	х	х	STW1.7
Faults that are present that are a nal.	acknow	ledged	d with R	ESET	FAULT M	EMORY, a	are reset	via this input sig-
Before acknowledging faults/erro	ors, the	ir caus	se must	first b	e removed			
Requirements: The controller	enable	signal	at term	ninal 6	5.x has be	en withdr	awn.	
1 signal No effect								
0/1 signal The fault memory	y is rese	et and	the faul	lt(s) ac	knowledge	ed using a	a 0/1 edge	9.
0 signal No effect								
Note:								
Faults, which can be acknow	-							
 The drive remains in the faul In the PROFIBUS mode the 					,			d.
 From SW 6.1 and for P1012. 	-	-	-		-			proroquisito that
the control signal STW1.0 =						0		
Open-loop torque controlled	mode				4	x	-	STW1.14
via this input signal. 1 signal Open-loop torqu 0 signal Closed-loop spe	ed con	trolled	operatio		• •			
Application: Master/slave, refer			.6.5.					
Motor data set changeover (fre 1st input/2 ⁰ 2nd input/2 ¹	om SW	/ 2.4)			5 6	x x	-	STW2.9 STW2.10
It is possible to toggle between a	a total c	of 4 mo	tors/mc	otor da	ita sets usi	ng these	2 input si	gnals.
	I							
Motor data set	1	2	3	4				
1 of input/woighting OU	0	1	0	1				
1st input/weighting 2 ⁰		-		•				
2nd input/weighting 2 ¹	0	0	1	1				
	0	0	1	•				
2nd input/weighting 2 ¹	I			1	rior of the to	erminal, is	selected	l using P1013
2nd input/weighting 2 ¹ Note: • The motor changeover version	on and functior	therefo	ore the loers 11,	1 behav	3 and 14 (r			-
 2nd input/weighting 2¹ Note: The motor changeover versis (motor changeover). Output terminal signals with used to control the contactor In order to ensure that the funeous) the switching operation 	on and function rs to cha inction o	thereform thereform the the the the the the the the the the	ore the pers 11, over the es over	1 behav 12, 13 motor in a co	3 and 14 (r [.] ontrolled fa	notors 1, shion (ide	2, 3 or 4 s	selected) are
 2nd input/weighting 2¹ Note: The motor changeover versis (motor changeover). Output terminal signals with used to control the contactor In order to ensure that the fu 	on and functior rs to cha inction o on of th	thereforn n numb ange o change ne inpu	ore the oers 11, over the es over ts must	1 behav 12, 13 motor in a co	3 and 14 (r [.] ontrolled fa	notors 1, shion (ide	2, 3 or 4 s	selected) are
 2nd input/weighting 2¹ Note: The motor changeover versit (motor changeover). Output terminal signals with used to control the contactor In order to ensure that the funeous) the switching operatio (P1010). 	on and functior rs to cha inction o on of th	thereforn n numb ange o change ne inpu	ore the oers 11, over the es over ts must	1 behav 12, 13 motor in a co	3 and 14 (r [.] ontrolled fa	notors 1, shion (ide	2, 3 or 4 s	selected) are
 2nd input/weighting 2¹ Note: The motor changeover versit (motor changeover). Output terminal signals with used to control the contactor In order to ensure that the funeous) the switching operatio (P1010). Motor changeover is describ 	on and function rs to cha nction of on of th ped in C	thereform n numb ange o change ne inpu Chapter	ore the bers 11, over the es over ts must r 6.11.	1 behav 12, 1 motor in a co	3 and 14 (r : ontrolled fa mpleted w 7	notors 1, shion (ide ith one in X	2, 3 or 4 s entified as terpolation	selected) are being simulta- n clock cycle
 2nd input/weighting 2¹ Note: The motor changeover versit (motor changeover). Output terminal signals with used to control the contactor In order to ensure that the funeous) the switching operation (P1010). Motor changeover is describ Ramp-up time zero 	on and function rs to cha inction o on of th ped in C RFG) ca generate	thereform n numb ange o change ne inpu chapter n be s or off	ore the opers 11, over the es over the ts must for 6.11.	1 behav 12, 13 motor in a co be co	3 and 14 (r c pontrolled fa mpleted w 7 nd out via th	notors 1, shion (ide ith one in X nis input s	2, 3 or 4 s entified as terpolation x signal.	selected) are being simulta- n clock cycle STW2.4